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55649	7590	03/05/2010	EXAMINER	
MOSER IP LAW GROUP / APPLIED MATERIALS, INC. 1030 BROAD STREET 2ND FLOOR SHREWSBURY, NJ 07702			ANGADI, MAKI A	
			ART UNIT	PAPER NUMBER
			1792	
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			03/05/2010	ELECTRONIC

**Please find below and/or attached an Office communication concerning this application or proceeding.**

The time period for reply, if any, is set in the attached communication.

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<b>Office Action Summary</b>	<b>Application No.</b>	<b>Applicant(s)</b>	
	10/805,136	DAVIS ET AL.	
	<b>Examiner</b>	<b>Art Unit</b>	
	MAKI A. ANGADI	1792	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

#### Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

#### Status

- 1) Responsive to communication(s) filed on 18 January 2010.  
 2a) This action is **FINAL**.                    2b) This action is non-final.  
 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

#### Disposition of Claims

- 4) Claim(s) 1,3-27 and 36-55 is/are pending in the application.  
 4a) Of the above claim(s) 22-27 is/are withdrawn from consideration.  
 5) Claim(s) \_\_\_\_\_ is/are allowed.  
 6) Claim(s) 1, 3-21 and 36-55 is/are rejected.  
 7) Claim(s) \_\_\_\_\_ is/are objected to.  
 8) Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

#### Application Papers

- 9) The specification is objected to by the Examiner.  
 10) The drawing(s) filed on \_\_\_\_\_ is/are: a) accepted or b) objected to by the Examiner.  
     Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  
     Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).  
 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

#### Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).  
 a) All    b) Some \* c) None of:  
     1. Certified copies of the priority documents have been received.  
     2. Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.  
     3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

\* See the attached detailed Office action for a list of the certified copies not received.

#### Attachment(s)

- |  |   |
|--|---|
| 1) <input type="checkbox"/> Notice of References Cited (PTO-892)   | 4) <input type="checkbox"/> Interview Summary (PTO-413)           |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)                         | Paper No(s)/Mail Date. _____ .                                    |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08)<br>Paper No(s)/Mail Date _____ . | 5) <input type="checkbox"/> Notice of Informal Patent Application |
|  | 6) <input type="checkbox"/> Other: _____ .                        |

## DETAILED ACTION

### ***Claim Rejections - 35 USC § 103***

1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

The applied reference has a common assignee with the instant application. Based upon the earlier effective U.S. filing date of the reference, it constitutes prior art only under 35 U.S.C. 102(e). This rejection under 35 U.S.C. 103(a) might be overcome by: (1) a showing under 37 CFR 1.132 that any invention disclosed but not claimed in the reference was derived from the inventor of this application and is thus not an invention "by another"; (2) a showing of a date of invention for the claimed subject matter of the application

which corresponds to subject matter disclosed but not claimed in the reference, prior to the effective U.S. filing date of the reference under 37 CFR 1.131; or (3) an oath or declaration under 37 CFR 1.130 stating that the application and reference are currently owned by the same party and that the inventor named in the application is the prior inventor under 35 U.S.C. 104, together with a terminal disclaimer in accordance with 37 CFR 1.321(c). This rejection might also be overcome by showing that the reference is disqualified under 35 U.S.C. 103(c) as prior art in a rejection under 35 U.S.C. 103(a). See MPEP § 706.02(l)(1) and § 706.02(l)(2).

2. Claims 1, 3-18 and 36-55 are rejected under 35 U.S.C. 103(a) as being unpatentable over Fairbairn et al. (US 6,625,497) in view of Choo et al. (US 2004/0078108) and in further view of Krivokapic et al. (US 6,567,717) and Perry et al. (US 2004/0087041).

**As to claims 1, 15, 36, 54 and 55,** Fairbairn et al. discloses a semiconductor processing module with integrated feedback/feed forward metrology, wherein a method of controlling a process of fabricating integrated devices is described, the method that includes: measuring a pre-etch dimension (CD) (column 4, line 42) and a post-etch CD (column 12, line 25) of at least one structure on a substrate.

Adjusting a process recipe on an etch process (column 11, line 62) and enabling feedback to the photocell (lithography) (column 5, line 53) (column 10, line 64) or possibly photoresist trimming or shrinking (column 13, line 44) which are a

capabilities for adjusting a process recipe of a pre-etch process; post-etch process is performed in an etch reactor (Fig.8 and wherein at least one post-etch CD measurement is performed in substrate processing equipment external to the etch reactor (Fig. 9B and 9C) (col.12, lines 34-45 and lines 53-63).

Fairbairn discloses “A method and apparatus for processing a semiconductor wafer to reduce CD variation feeds back information gathered during inspection of the wafer to a previously visited processing tool and feeds forward information to adjust the next process the wafer will undergo” (abstract).

It is noted that Fairbairn is silent about the “next process” being post-etch process in particular.

The reference of Choo describes a system and methodology for monitoring and controlling a semiconductor fabrication process. Measurements are taken in accordance with scatterometry-based techniques of repeating in circuit structures that evolve on a wafer as the wafer undergoes the fabrication process. The measurements can be employed to generate feed forward and/or feedback control data that can be utilized to selectively adjust one or more fabrication components and/or operating parameters associated therewith to adapt the fabrication process (abstract). The measurements can be utilized to generate feed forward and/or feedback control data that can be utilized to selectively adjust one or more fabrication components and/or operating parameters associated therewith to achieve desired results (e.g., critical dimensions within acceptable tolerances and/or mitigation of overlay) (page 1, paragraph 0005). If

not, one or more fabrication components and operating parameters associated therewith can be adapted accordingly based upon feedback/feed forward control data derived from the measurements. In one case the measurement could be performed after trench etch. For instance, the volume, degree of abrasiveness and locations of slurry selectively distributed onto the wafer and/or the degree of pressure applied between a polishing pad and the wafer during a chemical mechanical polishing (CMP) process can be adjusted to mitigate non-uniformity of the structure heights (page 5, paragraph 0042).

Choo clearly teaches measurements results (obtained after a given process step) can be used to forward-control any process step subsequent to the given step. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the method of Fairbairn et al. to extend the feed-forward information (obtained by measuring post-etch dimensions) to adjust the next process the wafer will undergo wherein the next process includes a post-etch process because Choo teaches feed-forward control based on wafer measurements. Choo does not limit the nature of the initial process after which the measurement has been made nor does he limit which subsequent step to control, based on those measurements, suggesting that his method can be applied to any process thereby controlling any subsequent process. One of ordinary skill in the art would have been motivated to extend the feed-forward control of Fairbairn to any post-etch process in order to correct deficiency from the lithography or the etch steps in later post-etch

steps as taught by Choo. For example post-etch cleaning parameters can be adjusted if etched holes or trenches show abnormal amount of residues after the etch step.

Fairbairn et al., discloses measurement processes (col.12, lines 16-34) but is silent about a multi-pass process. However, Krivokapic et al. disclose a semiconductor feed-forward control process wherein “non-conforming post-etch wafers may be returned for further etching if under-etched” (column 10, line 35), which in effect describes a multi-pass process when the under-etch is performed by design, for example when the etched layer thickness not well controlled. Krivokapic discloses that each pass includes a measurement process e.g. sidewall thickness measurement, initial deposition thickness of layers (col.10, lines 20-51). The reference of Perry et al. discloses a control etch method based on an in-situ thickness measurement step. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the method of Fairbairn et al. allowing an under-etched wafer to be re-processed or re-etched one or more than once as needed until the desired etch result is obtained which will make it a multi-pass process, the post-etched process of CD measurement will be repeated as well to compare results with a desired CD characteristics and to include the thickness measurement method of Perry et al. allowing wafers which are detected to be under-etched by a post-etch measurement step to be sent back to (or remain in) the etcher for additional etching with duration determined from the differential thickness between the

measured etched depth and the target etch depth, or in the method of Fairbairn et al. the CD measurement can be compared to the target waveform and if not matched, the wafer can be re-processed to match the desired profile, the process can be repeated more than once if necessary, because the methods of Krivokapic et al. and that of Perry et al. when combined with the method of Fairbairn et al. will result in further increase of yield and decrease of production cost as initially suggest by Fairbairn et al. when discussing the benefits of feedback and feed-forward controls (column 13, line 8). One of ordinary skill in the art would have been motivated to include a multi-pass process to the control method of Fairbairn in order to ensure process performance including the instance where some of the substrate parameters have been changed (e.g. previously deposited film quality), the controlled multi-pass method would be able to correct for such changes by automatic inspection and process adjustments.

**As to claim 3,** it is noted that Fairbairn is silent about detecting a failure of processing equipment, however, one of ordinary skill in the art would have been motivated to search and detect a failure of processing equipment, for instance, if the modified method of Fairbairn et al. yields post-etch CD measurements that are consistently out of specification. Equipment failure detection is a routine procedure when a process fault is detected, otherwise manufacturing yield will be greatly affected.

**As to claims 4,** the reference of Fairbairn et al. discloses “Further exemplary embodiments of the present invention can be implemented. In these

embodiments CD at the *resist trim and feature etch processes (such as gate etch, shallow trench isolation (STI) trench etch, via etch, contact hole etch, metal etch, etc.)* is tightly controlled using feedback and feed forward of CD measurement in real time under controlled environmental conditions" (column 13, lines 14-22). As an example a typical dual-damascene via etch is performed on a substrate including a photoresist layer, a BARC layer, a low-k dielectric, and an etch stop layer. After the BARC open step, the substrate would consist of a photoresist featured layer and a film stack (photoresist and BARC) with at least a featured layer, and a low-k blanket layer, and a film stack (low-k and etch-stop layer) and having at least one blanket layer.

**As to claim 5,** the CD measurements suggested by Fairbairn et al., such as CD-SEM or optical inspection tool (column 4, line 58), are non-destructive measurements.

**As to claim 8,** Fairbairn et al. discloses a CD measurement ex-situ to the etch chamber (Figure 9A-9C).

**As to claims 9, 10 and 11,** a CD-SEM, as described by Fairbairn, measures topographic dimensions in the same processing system including the etch chamber (Figs. 9A-C). It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the method of Fairbairn, willing to transfer the wafers out of the system, to perform the CD-SEM measurement (described by Fairbairn) ex-situ in the case the CD-SEM is not integrated within the system, or move the wafers to the CD-SEM measuring

station if the station is available within the system as suggested by Fairbairn, because Fairbairn teaches the benefits of the measurement and that external CD measurement is conventional in the prior art (column 2, line 40).

**As to claim 12,** Fairbairn et al. describes in the “background art” section a method where the results of CD measurements are then used to adjust the etch recipe for the remaining wafers in the lot which is at least one subsequent substrate (column 3, line 6).

**As to claims 53 and 13,** one pre-etch process is considered to be the photo cell exposure in the method of Fairbairn et al. (column 4, line 60) performed before pre-etch dimension measurement.

**As to claim 14,** the reference of Fairbairn et al. describes a post etch cleaning (911) process (column 4, line 48) which could be performed after measuring the post etch measurement.

**As to claims 16 and 50,** the reference of Fairbairn et al. describes a processing system including an etch chamber and a CD measurement unit (Figs. 9A-9C)

**As to claim 17,** the reference of Fairbairn et al. teaches an external CD measurement is conventional in the art (column 2, line 40).

**As to claims 6, 7 and 18,** Fairbairn is silent about a measuring step which is performed in-situ within the etch chamber, however, the reference teaches the benefit of performing etch and measurement within the same controlled environment thereby increasing throughput and improving yield.

The reference of Perry et al. describes an in-situ method for controlling a recess etch process wherein interferometry is used to monitor the initial thickness of a top layer or the actual etching of the recess in real time in an etch chamber (pages 3 and 4, paragraphs 0039 and 0055), the measurement system comprises a process module, data collection and a computer (figure 4A). The interferometry measurement is also conventionally used as end-point detection.

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to further modify the method of Fairbairn et al. by including the etch chamber in-situ measurement system of Perry et al. because etch recess measurement is as important as CD measurement particularly when it is performed within the etch chamber for manufacturing process control and reliability of the final product. One of ordinary skill in the art would have been motivated to use an etch recess measurement for process controllability in order to detect under-etching or over-etching before the wafer leaves the etched chamber.

**As to claim 37,** it would be obvious to one of ordinary skill in the art to expect some kind of a failure if the target CD waveform or depth is not achieved after the final inspection step. Detecting equipment failure would be the first obvious trouble-shooting step.

**As to claim 38,** Fairbairn discloses “Further exemplary embodiments of the present invention can be implemented”. In these embodiments CD at the resist trim and feature etch processes (such as gate etch, shallow trench

isolation (STI) trench etch, via etch, contact hole etch, metal etch, etc.) is tightly controlled using feedback and feed forward of CD measurement in real time under controlled environmental conditions" (column 13, lines 14-22). As an example a typical dual-damascene via etch is performed on a substrate including a photoresist layer, a BARC layer, a low-k dielectric, and an etch stop layer. After the BARC open step, the substrate would consist of a photoresist featured layer and a film stack (photoresist and BARC) having at least a featured layer, and a low-k blanket layer, and a film stack (low-k and etch-stop layer) having at least one blanket layer.

**As to claim 39,** none of the measurements cited in the references above are destructive.

**As to claims 40 and 41,** Fairbairn et al. is silent about a measuring step which is performed in-situ within the etch chamber, however, the reference teaches the benefit of performing etch and measurement within the same controlled environment thereby increasing throughput and improving yield.

Perry et al. describes an in-situ method for controlling a recess etch process wherein interferometry is used to monitor the initial thickness of a top layer or the actual etching of the recess in real time in an etch chamber (pages 3 and 4, paragraphs 0039 and 0055), the measurement system comprises a process module, data collection and a computer (figure 4A). The interferometry measurement is also conventionally used as end-point detection. Therefore, it would have been obvious to one of ordinary skill in the art at the time the

invention was made to further modify the method of Fairbairn et al. by including the etch chamber in-situ measurement system of Perry et al. because etch recess measurement is as important as CD measurement particularly when it is performed within the etch chamber for manufacturing process control and reliability of the final product. One of ordinary skill in the art would have been motivated to use an etch recess measurement for process controllability in order to detect under-etching or over-etching before the wafer leaves the etched chamber.

**As to claim 42,** Fairbairn et al. discloses a CD measurement ex-situ to the etch chamber (Figure 9A-9C).

**As to claims 43-45,** a CD-SEM, as described by Fairbairn, measures topographic dimensions in the same processing system including the etch chamber (Figures 9A-C). It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the method of Fairbairn, willing to transfer the wafers out of the system, to perform the CD-SEM measurement (described by Fairbairn) ex-situ in the case the CD-SEM is not integrated within the system, or move the wafers to the CD-SEM measuring station if the station is available within the system as suggested by Fairbairn, because Fairbairn teaches the benefits of the measurement (Fairbairn et al. disclose external CD measurement is conventional in the art (column 2, line 40)).

**As to claim 46,** Fairbairn describes in the “background art” section a method where the results of CD measurements are then used to adjust the etch

recipe for the remaining wafers in the lot which is at least one subsequent substrate (column 3, line 6).

**As to claim 47,** one pre-etch process is considered to be the photo cell exposure in the method of Fairbairn et al. (column 4, line 60) performed before pre-etch dimension measurement

**As to claim 48,** Fairbairn et al. describes a post etch cleaning (911) process (column 4, line 48) which could be performed after measuring the post etch measurement.

**As to claim 49,** Fairbairn et al. discloses a semiconductor processing module with integrated feedback/feed forward metrology wherein a method of controlling a process of fabricating integrated devices is described, the method comprises: measuring a pre-etch dimension (CD) (column 4, line 42) and a post-etch CD (column 12, line 25) of at least one structure on a substrate and adjusting a process recipe on an etch process (column 11, line 62) and enabling feedback to the photocell (lithography) (column 5, line 53) (column 10, line 64) or possibly photoresist trimming or shrinking (column 13, line 44) which are a capabilities for adjusting a process recipe of a pre-etch process.

Fairbairn discloses “A method and apparatus for processing a semiconductor wafer to reduce CD variation feeds back information gathered during inspection of the wafer to a previously visited processing tool and feeds forward information to adjust the next process the wafer will undergo” (abstract).

It is noted that Fairbairn is silent about the “next process” being a post-etch process in particular.

The reference of Choo describes a system and methodology for monitoring and controlling a semiconductor fabrication process. Measurements are taken in accordance with scatterometry-based techniques of repeating in circuit structures that evolve on a wafer as the wafer undergoes the fabrication process. The measurements can be employed to generate feed forward and/or feedback control data that can utilized to selectively adjust one or more fabrication components and/or operating parameters associated therewith to adapt the fabrication process (abstract). The measurements can be utilized to generate feed forward and/or feedback control data that can utilized to selectively adjust one or more fabrication components and/or operating parameters associated therewith to achieve desired results (e.g., critical dimensions within acceptable tolerances and/or mitigation of overlay) (page 1, paragraph 0005). If not, one or more fabrication components and operating parameters associated therewith can be adapted accordingly based upon feedback/feed forward control data derived from the measurements. In one case the measurement could be performed after trench etch. For instance, the volume, degree of abrasiveness and locations of slurry selectively distributed onto the wafer and/or the degree of pressure applied between a polishing pad and the wafer during a chemical mechanical polishing (CMP) process can be adjusted to mitigate non-uniformity of the structure heights (page 5, paragraph 0042).

Choo clearly teaches measurements results (obtained after a given process step) can be used to forward-control any process step subsequent to the given step. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the method of Fairbairn et al. to extend the feed-forward information (obtained by measuring post-etch dimensions) to adjust the next process the wafer will undergo wherein the next process includes a post-etch process because Choo teaches feed-forward control based on wafer measurements. Choo does not limit the nature of the initial process after which the measurement has been made nor does he limit which subsequent step to control, based on those measurements, suggesting that his method can be applied to any process thereby controlling any subsequent process. One of ordinary skill in the art would have been motivated to extend the feed-forward control of Fairbairn to any post-etch process in order to correct deficiency from the lithography or the etch steps in later post-etch steps as taught by Choo. For example post-etch cleaning parameters can be adjusted if etched holes or trenches show abnormal amount of residues after the etch step. As to claim 50, see discussion for claim 16 above.

**As to claim 51,** Fairbairn et al. teaches an external CD measurement is conventional in the art (column 2, line 40).

**As to claim 52,** Fairbairn et al. is silent about a measuring step which is performed in-situ within the etch chamber, however, the reference teaches the

benefit of performing etch and measurement within the same controlled environment thereby increasing throughput and improving yield.

Perry et al. describes an in-situ method for controlling a recess etch process wherein interferometry is used to monitor the initial thickness of a top layer or the actual etching of the recess in real time in an etch chamber (pages 3 and 4, paragraphs 0039 and 0055), the measurement system comprises a process module, data collection and a computer (figure 4A). The interferometry measurement is also conventionally used as end-point detection.

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to further modify the method of Fairbairn et al. by including the etch chamber in-situ measurement system of Perry et al. because etch recess measurement is as important as CD measurement particularly when it is performed within the etch chamber for manufacturing process control and reliability of the final product. One of ordinary skill in the art would have been motivated to use an etch recess measurement for process controllability in order to detect under-etching or over-etching before the wafer leaves the etched chamber.

***Claim Rejections - 35 USC § 103***

3. Claims 19-21 are rejected under 35 U.S.C. 103(a) as being obvious over Fairbairn et al. (US 6,625,497) in view of Choo et al. (US 2004/0078108), Krivokapic et al. (US 6,567,717) and Perry et al. (US 2004/0087041) as applied to claim 1 above, and in further view of Morgenstern (US 2003/0022510)

Fairbairn discloses a trench etch (column 13, lines 14-22), but fails to specifically disclose a trench capacitor. However, the reference of Morgenstern (US 2003/0022510) teaches a formation of a capacitive trench structure with a polysilicon electrode layer wherein the etch process is performed with an HBr and Cl<sub>2</sub> chemistry (page 2, paragraphs 0033-0035). The flow rate of HBr:Cl<sub>2</sub> is 45:135 or 1:3 (page 3, paragraph 0044).

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to further modify the method of Fairbairn et al. by including a capacitive trench structure with a polysilicon electrode layer wherein the etch process is performed with an HBr and Cl<sub>2</sub> chemistry because the reference of Fairbairn et al. teaches the disclosed control method is applicable to any structure. One of ordinary skill in the art would be motivated to apply the method of Fairbairn et al. to a capacitive structure in order to control the capacitance characteristics and values with a high precision from wafer-to-wafer in a manufacturing environment.

#### ***Response to Arguments***

4. Applicant's arguments filed on 1/18/2010 have been fully considered but they are not persuasive.

*With respect to claims 1 and 36, applicants' arguments on pages 10-16 of the reply about the newly added limitation to these claims are not persuasive. The reference of Fairbairn discloses the etch process wherein at least one post-*

etch process e.g. CD measurement is performed in substrate processing equipment external to the etch reactor (see arguments on pages 4-6 above).

*With respect to claims 19-21, applicants' arguments on pages 14-16 of the reply asserting that the combined reference of Fairbairn (US Patent No. 6,625,497) Choo (US Pub. No. 2004/0078108), Krivokapic (US Patent No. 6,567,717), Perry (US Pub. No. 2004/0087041) and Morgenstern (US Pub. No. 2003/0022510) fail to teach the limitation of “*multi-pass process wherein each pass includes a measurement process*” as recited in claims are not convincing.*

The prior art of Krivokapic teaches the feed-forward method which returns under-etched wafers to the etch chamber to re-etched is in effect a multi-pass process. Fairbairn discloses in some embodiments, post-etch processing, such as ash stripping, wet cleaning and/or further CD measurement, by the module before the wafer is returned to a cassette (abstract). Fairbairn addresses the problem of CD control by reducing CD variation by feeding back information gathered during inspection of a wafer and feeding forward information to adjust the next process the inspected wafers will undergo. According to Fairbairn, the CD measurement, etch processing, and post-etch cleaning are performed at a single module in a controlled environment (col.4, lines 40-50). Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to adjust at least one post-etch process such as cleaning and/or CD measurement or perform it at least one more time to insure the multi-pass process was

successful, which reads on applicants' limitation of adjusting at least one post-etch process while forming the at least one structure.

***Conclusion***

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Maki A. Angadi whose telephone number is 571-272-8213. The examiner can normally be reached on 8 AM to 4.30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nadine G. Norton can be reached on 571-272-1465. The

fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Maki A Angadi/  
Examiner, Art Unit 1792

/Nadine G Norton/  
Supervisory Patent Examiner, Art Unit 1792